AMENDMENTS TO THE CLAIMS

- 1. (Currently Amended) A method of making a <u>stain-resistant</u> dyed sheath/core <u>nylon</u> filament having an essentially undyed <u>nylon</u> sheath and a<u>n acid-dyed nylon</u> core which is surrounded entirely by said sheath, said method comprising the steps of:
 - (a) providing a dye bath containing an acid dye;
- (b) (a) forming a nylon sheath/core filament from a nylon sheath polymer and a nylon core polymer which is surrounded entirely by the sheath polymer such that the filament contains less than about 10 wt.% of the sheath polymer, wherein the nylon sheath polymer that is resistant to, and thereby remains substantially undyed by, the acid dye in the dyeing by dyes in a dye bath and has an amine end group (AEG) content of less than about 10 meg/kg, and a wherein the nylon core polymer that is susceptible to dyeing by the acid dye dyes in the dye bath and has an AEG content of between about 10 meg/kg to about 100 meg/kg;
- (c) (b) bringing the <u>nylon</u> sheath/core filament <u>formed in step (b)</u> into contact with a <u>the</u> dye bath; and
- (d) (e) allowing the dyes acid dye in the dye bath to physically diffuse or penetrate through the sheath to dye the core while the sheath remains substantially undyed.
- 2. (Currently Amended) The method of claim 1, wherein step (a) (b) is practiced to form a trilobal filament
 - 3. (Canceled)
- 4. (Currently Amended) The method of claim 3 claim 1, wherein step (b) is practiced such that the filament contains between about 90 wt.% to about 97 wt.% of the core polymer, and between about 3 wt.% to about 10 wt.% of the sheath polymer.
 - 5. (Canceled)

HOYT et al Serial No. 10/046,535

- 6. (Currently Amended) The method of claim 5 claim 1, wherein the nylon sheath polymer has an AEG content of less than about 5 meg/kg.
- 7. (Original) The method of claim 6, wherein the nylon sheath polymer is a nylon-6,12 homopolymer.
- 8. (Currently Amended) The method of claim 1 or 6, wherein the core is a nylon core polymer which is at least one nylon selected from the group consisting of nylon-6, nylon-12, nylon-11, nylon-6/6, nylon-6/10 and copolymers and blends thereof.

9-20. (Canceled)